

TPM CIRCLE NO:	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	
TPM CIRCLE NAME:	LOSS NO. / STEP									
DEPT: Purchase / Production	RESULT AREA	P	Q	DEF:- A			C	D	S	M

# KAIZEN IDEA SHEET

F/IMS/05

CELL: A247      CELL NAME: CBS      MACHINE / STAGE: Assembly      OPERATION: Assembly

**KAIZEN THEME :** To reduce Consumable cost @ CBS assembly .

**WIDELY/DEEPLY:**

**PRESENT STATUS:** White Bearing Beslux Cost is INR 692/- per Kg

**STAR TRADING COMPANY  
BANGALORE  
(THIRD PARTY)**

BEFORE

**IDEA:** Supplier should be direct distributor.

**COUNTERMEASURE :** Changed supplier from Third party (Star Trading Bangalore ) to Direct Distributor (Aarna lube Pune )

**AARNA LUBE PVT LTD  
(DIRECT DISTRIBUTOR)**

AFTER

<b>BENCHMARK</b>	INR 692/-.
<b>TARGET</b>	INR 610/-
<b>KAIZEN START</b>	01.10.17
<b>KAIZEN FINISH</b>	30.10.17

**TEAM MEMBERS:**  
Mr. Rajshekar ,  
Mr. Praveen Jannu

**BENEFITS:**  
As per annual sales plan 2017-18  
INR 5660/- savings

**KAIZEN SUSTENANCE**

**WHAT TO DO :** Supplier name changed in PO.  
**HOW TO DO :** During PO release time.  
**FREQUENCY :** Once in a month.

**WHY - WHY ANALYSIS :-**  
**Why1:** White Bearing Beslux Cost is INR 692/-.  
**Why2:** Supplier cost is high.  
**Why3:** Supplier is third party.

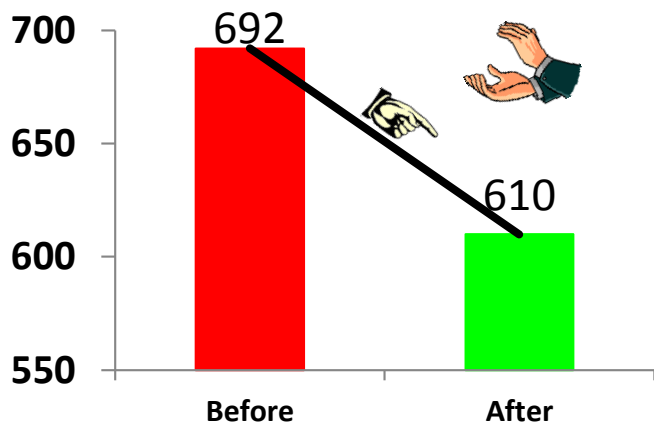
**ROOT CAUSE:-** Supplier is third party.

**REGISTRATION NO. & DATE:**1895 & 30.10.17

**REGISTERED BY:** Mr. Manash

**MANAGER'S SIGN:** Mr. Pramod

**RESULT:-** Cost reduced from INR 692/- per Kg to INR 610/- per Kg



**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

Sr. No.	CELL	TARGET	RESP.	STATUS

No Scope in P14